



# NATIONS

## CABINETRY

THE STANDARD OF INNOVATION

*A cabinet is never just a cabinet; each one is a personal statement that reflects our visions and love for our craft.*

December 2023

### What's new:

#### Dreamcraft:

##### **Box construction changing from 5/8" to 3/4" :**

- Effective with Orders placed into Production Schedules on or after January 2nd, the standard cabinet box construction is changing from 5/8" thick to 3/4" thick components including End Panels, Tops, Bottoms, Shelves, Stretchers and Toe Kicks. The back components will all be changed to a standard 1/4" thickness. These changes will increase the durability and structural integrity of our Frameless line of cabinetry.

- All existing Quotes and Orders in house will be converted to this new construction and must be updated to the new construction including the notes below.

- This will change the "**Matching Exterior**" (**ME**) availability. For the introduction of this change to 3/4" construction, we will only be able to offer the ME option on Painted colors in Maple and HDF styles.

- A new option "**Integrated Ends (IE)**" has been introduced. This option converts the standard end panels to a 2 sided matching end. **IE** will not effect any of the other interior parts like Tops, Bottoms, Shelves or Stretchers. All of these parts will remain as a standard white or Birch if ordered "All Plywood Construction" (APC).

- Note regarding Integrated Ends, when this option is in order in conjunction with APC the ends will not be plywood in Echo, Textured Melamine or Acrylic. If APC is required then order the cabinet without the **IE** option and plan the design using a 3/4" panel to cover an exposed end. The interior parts will remain white or birch, unless ordered MI.

- Note regarding the "**Finished Top and Bottom option (FTB)**", when this option is ordered in conjunction with APC it will only be available in Painted colors in HDF and Maple.

- The **Natural Maple Interior (NMI)** option has been discontinued and will no longer be available. For a natural looking interior we still offer the All Plywood Construction option.

## Dreamcraft

### Continuous improvements

#### Mullion Door Lite configurations:

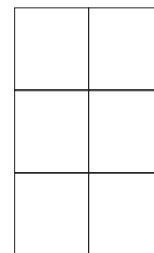
Also effective with schedules created on or after January 2nd, we are changing the Mullion Door (MD) lite configurations in order to assist in lining up with the interior shelves. The horizontal mullions of the doors will match the shelf counts in our cabinetry. For example, currently we have 3 horizontal mullions on our 36" and 39" high doors where we only install 2 shelves. These will be changing to have only 2 horizontal mullions. Below is the new Mullion Door chart. For older replacements please contact your Customer Service Representative to get the proper replacement to match your existing lite configurations.

Mullion Door Lite Configurations

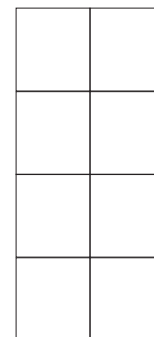
|            | HEIGHT - MD |    |    |    |    |    |    |    |    |    |      |
|------------|-------------|----|----|----|----|----|----|----|----|----|------|
|            |             | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 36 | 39 | >=42 |
| WIDTH - MD | 12          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 15          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 18          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 21          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 24          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 24-BPD      | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 27          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 30          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 33          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 36          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 39          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 42          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 45          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 48          | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |



A



B



C

## Tidwell

### Continuous improvements

#### Tidwell:

#### **Nomenclature change on Vanity cabinets with drawers Left or Right:**

Effective on January 2nd, the nomenclature will include the L or R on Vanity cabinets that require a Drawer Stack Location. The model types listed below are the only items affected by this change.

#### **Please note:**

- Items that have one door will still need to have the hinge side selected. If not selected, then hinge side will default left.
- Existing items on a Quote or Order will not change and will flow through our system without issue.
- Newly entered Quotes or Orders can only be entered with the new left or right drawer stack designation.

Please see the changes below:

| Item No.      | Item with Drawer Stack Left | Item with Drawer Stack Right |
|---------------|-----------------------------|------------------------------|
| CVS3D3634     | CVS3D3634L                  | CVS3D3634R                   |
| CVS3D3634-BPD | CVS3D3634L-BPD              | CVS3D3634R-BPD               |
| CVS3D3934     | CVS3D3934L                  | CVS3D3934R                   |
| CVS3D3934-BPD | CVS3D3934L-BPD              | CVS3D3934R-BPD               |
| CVS3D4234     | CVS3D4234L                  | CVS3D4234R                   |
| CVS3D4234-BPD | CVS3D4234L-BPD              | CVS3D4234R-BPD               |
| CVS3D4534     | CVS3D4534L                  | CVS3D4534R                   |
| CVS3D4534-BPD | CVS3D4534L-BPD              | CVS3D4534R-BPD               |
| CVS3D4834     | CVS3D4834L                  | CVS3D4834R                   |
| CVS3D4834-BPD | CVS3D4834L-BPD              | CVS3D4834R-BPD               |
| CVS3D5434     | CVS3D5434L                  | CVS3D5434R                   |
| CVS3D6034     | CVS3D6034L                  | CVS3D6034R                   |
| CVS3D6034-BPD | CVS3D6034L-BPD              | CVS3D6034R-BPD               |
| CVSD36        | CVSD36L                     | CVSD36R                      |
| CVSD3634      | CVSD3634L                   | CVSD3634R                    |
| CVSD3634-BPD  | CVSD3634L-BPD               | CVSD3634R-BPD                |
| CVSD36-BPD    | CVSD36L-BPD                 | CVSD36R-BPD                  |
| CVSD39        | CVSD39L                     | CVSD39R                      |
| CVSD3934      | CVSD3934L                   | CVSD3934R                    |
| CVSD3934-BPD  | CVSD3934L-BPD               | CVSD3934R-BPD                |
| CVSD39-BPD    | CVSD39L-BPD                 | CVSD39R-BPD                  |
| CVSD42        | CVSD42L                     | CVSD42R                      |
| CVSD4234      | CVSD4234L                   | CVSD4234R                    |
| CVSD4234-BPD  | CVSD4234L-BPD               | CVSD4234R-BPD                |
| CVSD42-BPD    | CVSD42L-BPD                 | CVSD42R-BPD                  |
| CVSD45        | CVSD45L                     | CVSD45R                      |
| CVSD4534      | CVSD4534L                   | CVSD4534R                    |

| <b>Item No.</b> | <b>Item with Drawer<br/>Stack Left</b> | <b>Item with Drawer<br/>Stack Right</b> |
|-----------------|--|---|
| CVSD4534-BPD    | CVSD4534L-BPD                          | CVSD4534R-BPD                           |
| CVSD45-BPD      | CVSD45L-BPD                            | CVSD45R-BPD                             |
| CVSD48          | CVSD48L                                | CVSD48R                                 |
| CVSD4834        | CVSD4834L                              | CVSD4834R                               |
| CVSD4834-BPD    | CVSD4834L-BPD                          | CVSD4834R-BPD                           |
| CVSD48-BPD      | CVSD48L-BPD                            | CVSD48R-BPD                             |
| CVSD54          | CVSD54L                                | CVSD54R                                 |
| CVSD5434        | CVSD5434L                              | CVSD5434R                               |
| CVSD60          | CVSD60L                                | CVSD60R                                 |
| CVSD6034        | CVSD6034L                              | CVSD6034R                               |
| CVSD6034-BPD    | CVSD6034L-BPD                          | CVSD6034R-BPD                           |
| CVSD60-BPD      | CVSD60L-BPD                            | CVSD60R-BPD                             |
| VS2D2434        | VS2D2434L                              | VS2D2434R                               |
| VS2D2734        | VS2D2734L                              | VS2D2734R                               |
| VS2D3034        | VS2D3034L                              | VS2D3034R                               |
| VS2D3334        | VS2D3334L                              | VS2D3334R                               |
| VS2D3634        | VS2D3634L                              | VS2D3634R                               |
| VS2D3634-BPD    | VS2D3634L-BPD                          | VS2D3634R-BPD                           |
| VS2D3934        | VS2D3934L                              | VS2D3934R                               |
| VS2D3934-BPD    | VS2D3934L-BPD                          | VS2D3934R-BPD                           |
| VS2D4234        | VS2D4234L                              | VS2D4234R                               |
| VS2D4234-BPD    | VS2D4234L-BPD                          | VS2D4234R-BPD                           |
| VSD24           | VSD24L                                 | VSD24R                                  |
| VSD2434         | VSD2434L                               | VSD2434R                                |
| VSD27           | VSD27L                                 | VSD27R                                  |
| VSD2734         | VSD2734L                               | VSD2734R                                |
| VSD30           | VSD30L                                 | VSD30R                                  |
| VSD3034         | VSD3034L                               | VSD3034R                                |
| VSD33           | VSD33L                                 | VSD33R                                  |
| VSD3334         | VSD3334L                               | VSD3334R                                |
| VSD36           | VSD36L                                 | VSD36R                                  |
| VSD3634         | VSD3634L                               | VSD3634R                                |
| VSD3634-BPD     | VSD3634L-BPD                           | VSD3634R-BPD                            |
| VSD36-BPD       | VSD36L-BPD                             | VSD36R-BPD                              |
| VSD39           | VSD39L                                 | VSD39R                                  |
| VSD3934         | VSD3934L                               | VSD3934R                                |
| VSD3934-BPD     | VSD3934L-BPD                           | VSD3934R-BPD                            |
| VSD39-BPD       | VSD39L-BPD                             | VSD39R-BPD                              |
| VSD42           | VSD42L                                 | VSD42R                                  |
| VSD4234         | VSD4234L                               | VSD4234R                                |
| VSD4234-BPD     | VSD4234L-BPD                           | VSD4234R-BPD                            |
| VSD42-BPD       | VSD42L-BPD                             | VSD42R-BPD                              |

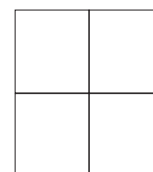
## Tidwell Continuous Improvement:

### Mullion Door Lite configurations:

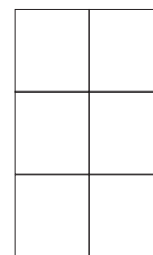
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Mullion Door Lite Configurations

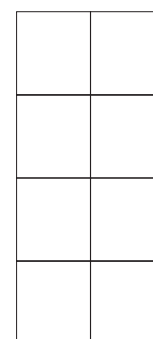
| WIDTH - MD | HEIGHT -MD |    |    |    |    |    |    |    |    |    |      |
|------------|------------|----|----|----|----|----|----|----|----|----|------|
|            |            | 12 | 15 | 18 | 21 | 24 | 27 | 30 | 36 | 39 | >=42 |
|            | 12         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
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|            | 21         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 24         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 24-BPD     | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
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|            | 30         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 33         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 36         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 39         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 42         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
|            | 45         | A  | A  | A  | A  | A  | A  | B  | B  | B  | C    |
| 48         | A          | A  | A  | A  | A  | A  | B  | B  | B  | C  |      |



A



B



C

### Hinge counts on 42" Cabinet height doors

Also effective with schedules created on or after January 2nd, we are changing the hinge count on any door that is used in a 42" wall configuration. Since this door is used where there are typically 3 shelves behind each door. Our center shelf can not be in the center of the cabinet because the center hinge is in the way. By going to 4 hinges on these doors, the center shelf can now be centered and have an enhance appearance.

All of these changes will be live on January 2nd. The New Years weekend will be when these changes are made to our system.

- 2020 Design files for Tidwell and Dreamcraft will be upload to our website 12/29/2023 and ready for download. We suggest that these are used next year and not last years catalogs as the old items will not import from 2020 with the changes being made for 2024. Especially in Dreamcraft.

- The DC and TC Estimating Tools will be uploaded to the Website 12/29/2023 for download

- The 2024 Spec and Price books will be uploaded to the Website on 12/29/2023 for download.

Thank you for your business!

Nations Staff